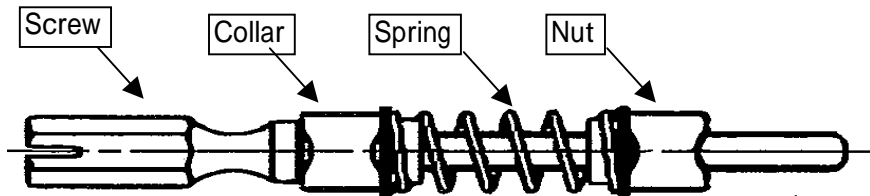
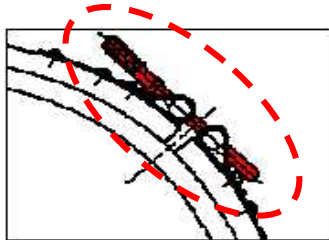


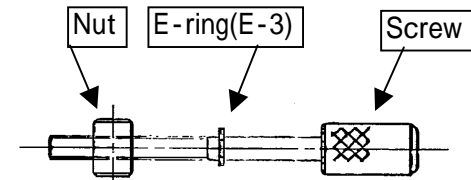
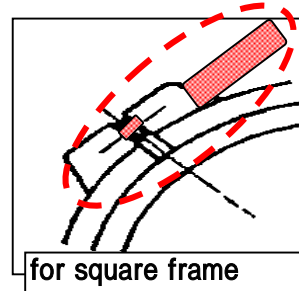
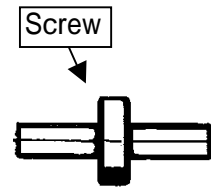
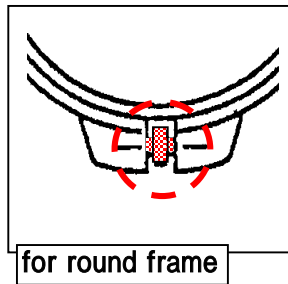
## Adjusting Screws

Parts No.	Parts Name
FRA41000	ADJUSTING SCREW SET FOR WS WOODEN FRAME (WS-42440...)

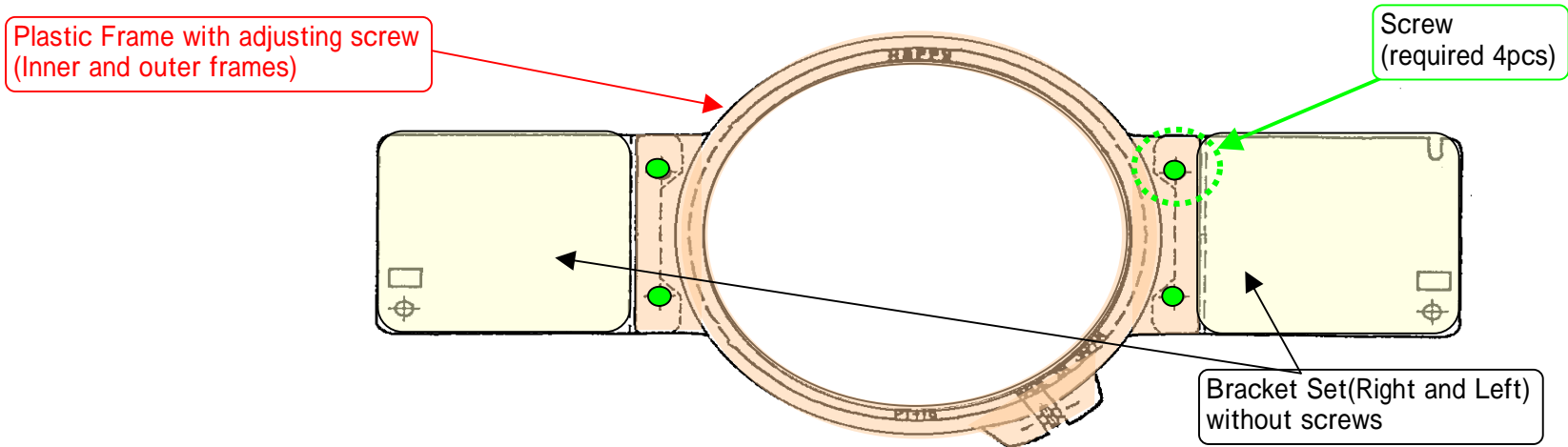


Parts No.	Parts Name
FRA41070	ADJUSTING SCREW FOR PS FRAME and PTA ROUND FRAME L=25 (PTA-12..., PS-09... )
FRA41080	ADJUSTING SCREW FOR PS FRAME and PTA ROUND FRAME L=29 ( Long Type)
FRA40012	ADJUSTING SCREW SET FOR PTA SQUARE FRAME (PTA-32320 ... )

Standard type  
OPTION



## PTA round frame parts



### Plastic frame (Inner and outer circle)

Parts No.	Plastic Frame
HCM40510	Plastic Frame for PTA-12
HCM40520	Plastic Frame for PTA-15
HCM40530	Plastic Frame for PTA-18
HCM40540	Plastic Frame for PTA-21

### Screw (required 4pcs)

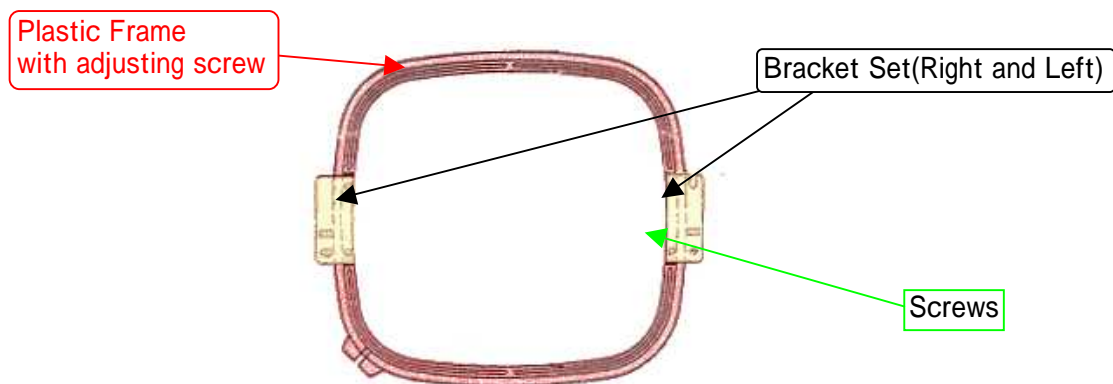
Screw	Parts No.
SCREW SET M4x8	SPDK04008

(Washer and Spring washer are included)

### Bracket Set (Right and Left) without screws

Distance	for PTA-12	for PTA-15	for PTA-18	for PTA-21
250	HCM40690	HCM40690	-	-
360	HCM40554	HCM40554	HCM40563	HCM40563
450	HCM40573	HCM40573	HCM40583	HCM40583
460	HCM40623	HCM40623	FRA40710	FRA40710
500	HCM40633	HCM40633	HCM40643	HCM40643
520	HCM40613	HCM40613	HCM40623	HCM40623

## PTA and WS square frame parts



### Plastic frame (Inner and outer frame )

Parts No.	Frame
C0440120	Plastic Frame for PTA-27310
HCM40750	Plastic Frame for PTA-27290
FRA40021	Plastic Frame for PTA-32320

### Screws

Frame	Screw and Nut type and Parts No.				
PTA-27310	Screw M4x12	SGAK04012	Screw M3x4	SPAK03004	(required 2pcs each)
PTA-27290	Screw M4x6	STAK04006			(required 4pcs)
PTA-32320	Screw M3x8	SGAK03008	Nut M3	NHAK03000	(required 4pcs each)
WS frames	Screw M3x8	SGAD03008	Nut M3	NHAD03000	(required 4pcs each)

### Bracket Set (Right and Left) without screws

Distance	for PTA-27310	for PTA-27290	for PTA-32320
360	HCM41380(L)/HCM41370(R)	HCM40330	FRA40050
450	HCM40300	HCM40340	FRA40060
460	FRA40760	FRA40750	FRA40770
500	HCM40370	HCM40380	ERA40070
520	HCM40320	HCM40360	FRA40080

# PHA frame holder parts

Holder cushion: M0442350

## Plastic holder only

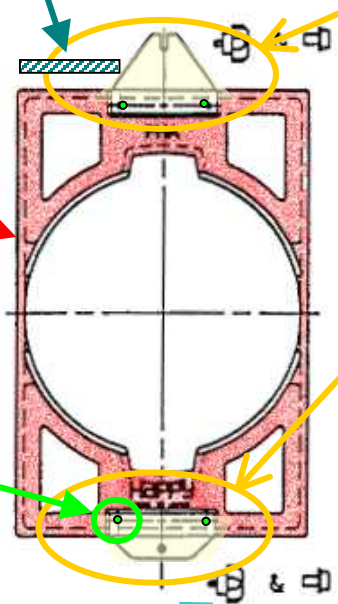
PHA	Parts number
30	M0442010
48	
58	
36	
45	
40	

## SCREW (for joining frame and bracket)

PHA	Screw	Parts No.
30	truss head screw(M4x6)	STAB04006
48		
58		
36	truss head screw(M4x12)	STAB04012
45		
40		

## SCREW (for setting holder to border frame)

Type	Name	Parts number
for HMF	Knob Screw (Blue)	M0437002
for others	Flange cap screw M4x8	SCBD04008



## Upper bracket only

PHA	Bracket(upper)
-30	M044205
-48	M044203
-58	M044204
-36	M044212
-45	FRA40160
-40	FRA4092

## Lower bracket only

PHA	Bracket(lower)
-30	M044202
-48	M044202
-58	M044202
-36	M044202
-45	FRA40170
-40	FRA4091

## Spacer

The spacers for 45 and 40 depth frame-holder.	
45	FRA40180
40	FRA40180

# PEA frame parts

Pusher	Parts No.
HCM,HMF	HMF40590
HCG,HCR	HMF40630

<b>Knob Screw</b>	M0437002
-------------------	----------

## Plastic frame with adjusting screw

FRAME	Plastic Frame	Parts No.
PEA-33185	PS-33185	M0441520
PEA-33225	PS-33225	M0441540
PEA-33245	PS-33245	M0441550
PEA-33295	PS-33295	M0441560
PEA-46200	PS-46200	M0442210
PEA-46225	PS-46225	M0441570
PEA-46270	PS-46270	M0441580
PEA-46290	PS-46290	M0441590

Upper Bracket	
PEA-25-4	HMF40690
PEA-25-5	HMF40700

## Plastic frame with adjusting screw

FRAME	Plastic Frame	Parts No.
PEA-25-4	PS-25	M0441510
PEA-25-5		

Lower Bracket	
PEA-25-4	HMF40760
PEA-25-5	

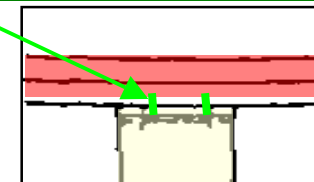
HMF40601 : FRONT PIN

**SCREW (for joining frame and bracket)**  
 HEXAON SOCKET HEAD CAP SCREW (M3x6) **SCCA03006**

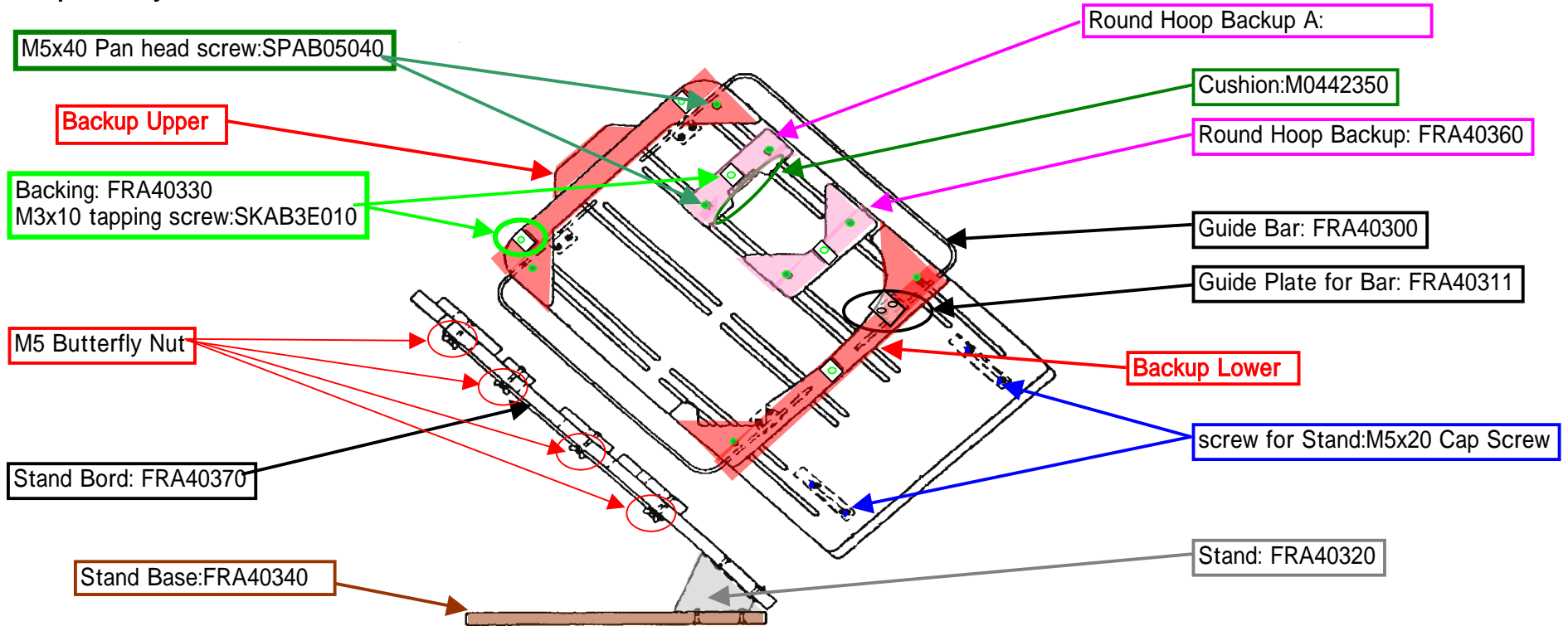
FRA41060 :  
 ADJUSTING SCREW

Upper Bracket	
33185-4	HMF40711
33225-4	
33245-4	
33295-4	HMF40741
33185-5	
33225-5	
33245-5	HMF40770
33295-5	
33185-6	
33245-6	HMF40721
33245-6	
33295-6	
46200-4	HMF40751
46225-4	
46270-4	
46290-4	HMF40730
46200-5	
46225-5	
46270-5	
46290-5	

Lower Bracket	
All frames	HMF40730



## Preparatory Table



### Upper and Lower Backup Without Screws

for Preparatory Table	Backup Upper	Backup Lower	for frames
DTA-PTA-27310	FRA40380	FRA40390	PTA-27310
DTA-PTA-27290	FRA40400	FRA40410	PTA-27290
DTA-PTA-32320	FRA40380	FRA40450	PTA-32320
DTA-WS-32290	FRA40400	FRA40410	WS-32290
DTA-WS-44420	FRA40430	FRA40440	WS-44420
DTA-WS-42440	FRA40430	FRA40510	WS-42440
DTA-WS-48360	FRA40400	FRA40420	WS-48360